

Work Order ID 94927

Friday, December 28, 2012 8:26:12 AM

94927

Page 1

Item ID: D206-642-114

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH

Start Date: 12/28/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/28/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

MP

Date: 12-12-28 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-642

O

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP206-642-114 CHG003
K10112 CHG003

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

*1X**12-12-28*

120

QC4- 100% Inspect kits for completeness

0.00

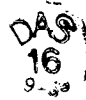
120

QC

Quality Control

Memo

0.00



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N900040100

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Item Name: Skidtube RH

Stop ***NS2***

Start Date: 12/28/2012 Start Qty: 1.00

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Cust Item ID:

Required Date: 12/28/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD206-642-114
K10112

Location:

PPP Rev: B

1K

SP

12/28-28

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

QC21 12/28/12

12-31-21

Picklist Print

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Page 1

Work Order ID: 94927

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/28/2012

Required Date: 12/28/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC
K10112 DD VERF:EC
VERIFIED BY:DD
DD verf:JLM
IPP REV:B 11.09.23 ADDED
IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM
IPP Rev:D 12.11.21 ECN12-679

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-151 Replacement Skidtube		Manufactured	No			110	Each	1.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG082		1							
				77976		1							
K10112 Saddle, Skidtube 206		Manufactured	No			110	Each	5.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		5							
				91116		5							

B93634 SP

B.91116

SP 12-12-31